



Simulated Space Environmental Effects on Thin Film Solar Array Components

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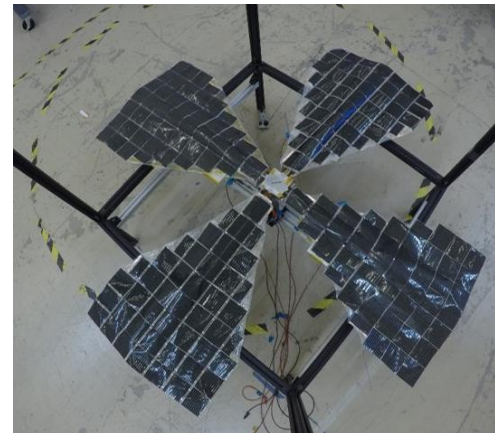
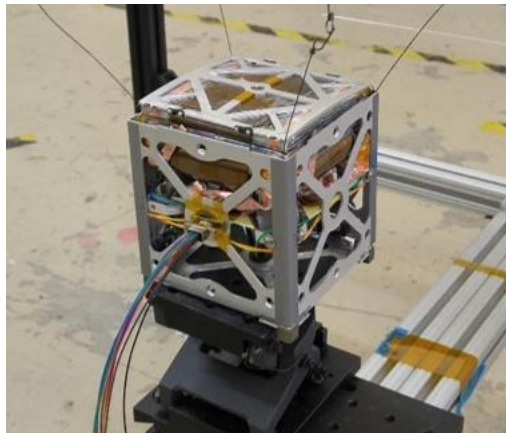


- **Background**
- **Solar Array Materials**
- **Simulated Space Environment Exposures**
 - **Atomic Oxygen**
 - **Ultraviolet Radiation**
 - **Electron Radiation**
 - **Proton Radiation**
 - **Thermal Cycling**
- **Summary**

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Lightweight Integrated Solar Array and Transceiver (LISA-T)**
 - **Deployable solar array**
 - **Can provide over a hundred watts of power yet stow into less than a standard one-unit (1U) CubeSat, or a volume of less than 4 inches x 4 inches x 4 inches**
 - **Flexible solar cells do not allow for standard coverglass protection from the space environment**
 - **Candidate solar cells and protective thin films tested in space environment simulations**



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Solar Cells**
 - **Inverted metamorphic multi-junction (IMM)**
 - **High performance, higher cost, modestly lightweight, extremely thin**
 - **Copper indium gallium (di)selenide (CIGS)**
 - **Low cost, lower efficiency**
 - **Less than half the weight of the IMM cell but twice the thickness**
 - **Single junction GaAs cells**
 - **Medium option in cost and efficiency**
- **Solar cell performance evaluated by power curves, optical properties, mass loss**

Simulated Space Environmental Effects on Thin Film Solar Array Components



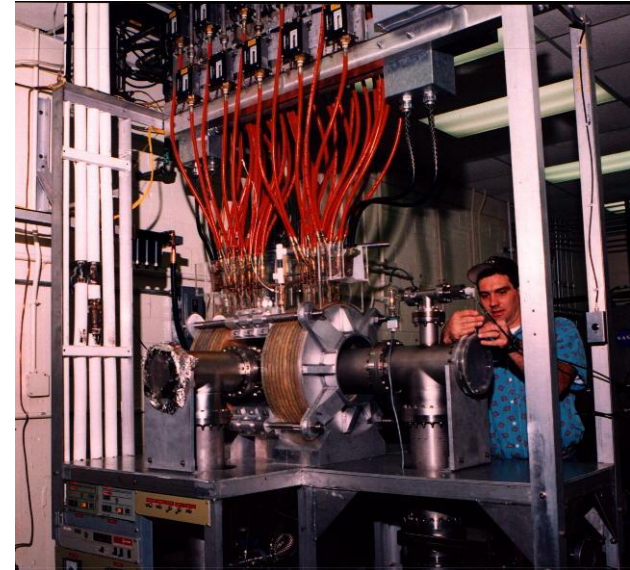
- **Thin Films**
 - **CORIN**
 - **CORIN with cerium oxide**
 - **Optinox**
 - **Optinox with cerium oxide**
- **Applied to solar cells or exposed separately**
- **Performance evaluated by transmission measurements, mass loss**

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Atomic Oxygen**

- **Atomic Oxygen Beam Facility**
- **5 eV neutral oxygen atoms with concurrent vacuum UV radiation**
- **Iterations up to 2.5×10^{21} atoms/cm² fluence**
- **One bare and one CORIN-coated IMM solar cell**
- **All candidate thin films plus nitinol wire**



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Atomic Oxygen Results**

- **Bare Solar Cell**

- **Mass loss of 1.3%**
 - **97.6% power retention**

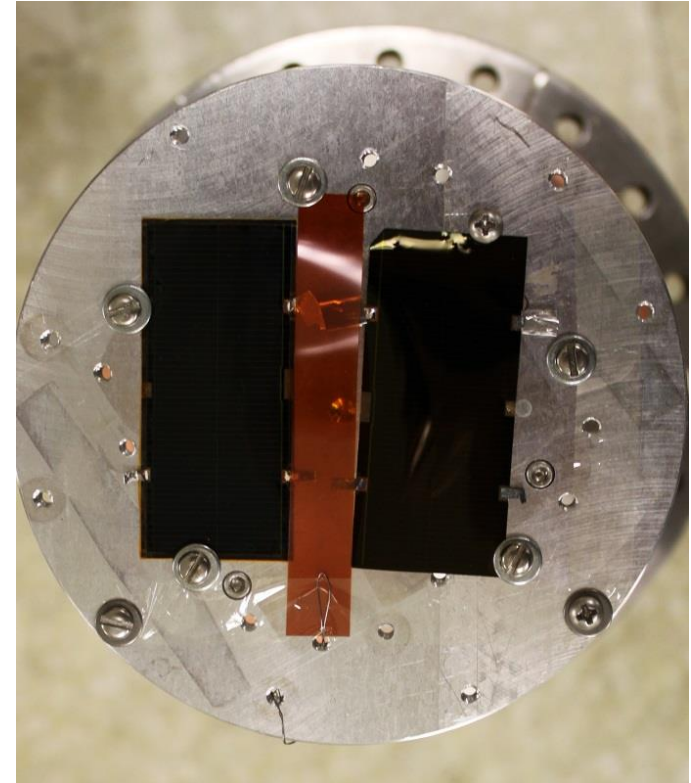
- **CORIN coated solar cell**

- **Mass loss of 1.9%**
 - **103.6% power retention due to surface texturing and slight decrease in reflectance**

- **Optinox film heavily eroded**

- **CORIN formed self-passivating layer in AO**

- **Nitinol wire had slight mass loss, no performance changes**

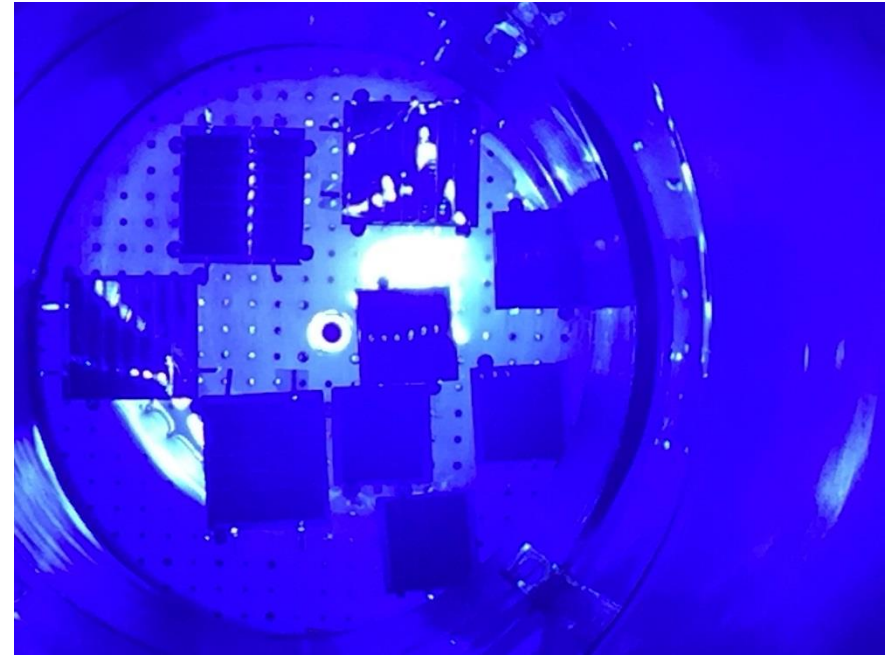


Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Ultraviolet Radiation**

- **Solar Simulator with xenon arc lamp**
- **IMM and CIGS cells**
 - **Bare**
 - **Coated with Optinox**
 - **Coated with CORIN**
 - **Coated with CORIN with cerium oxide**
- **Iterations up to 2,000 equivalent sun hours**



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Ultraviolet Radiation Results**

- **Bare IMM**

- **98.5% power retention**

- **Coated IMM**

- **80.8% power retention for CORIN, slightly better with addition of ceria**

- **85.5% power retention for Optinox**

- **Bare CIGS**

- **Degraded open circuit voltage, 70% power retention at best**

- **Coated CIGS**

- **86.5% power retention for CORIN, 91.6% with addition of ceria**

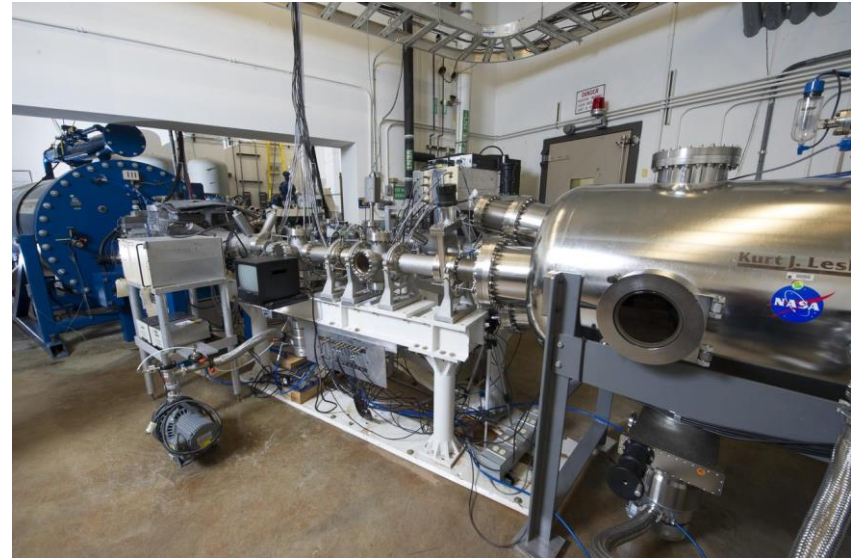
- **73.4% power retention for Optinox**

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Electron Radiation**

- **Combined Environmental Effects Facility with Pelletron accelerator**
- **1 MeV electrons**
- **IMM, CIGS, and single junction GaAs cells**
 - **Bare**
 - **Coated with Optinox**
 - **Coated with CORIN**
 - **Coated with CORIN with cerium oxide**
- **CORIN and CORIN with ceria thin films also exposed**
- **Iterations from 3×10^{13} up to 5×10^{15} e-/cm²**



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Electron Radiation Results**

- **Coatings had little effect on solar cell durability**
- **IMM**
 - **Slightly degraded after 1×10^{14} e-/cm²**
- **CIGS**
 - **Maintained power retention through all exposures**
- **Bare single junction GaAs**
 - **Significant degradation**
- **No significant change in transmission for either type of film**

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Proton Radiation**

- **Combined Environmental Effects Facility with Pelletron accelerator**
- **IMM and CIGS cells**
 - **Bare**
 - **Coated with Optinox (IMM only)**
 - **Coated with CORIN**
 - **Coated with CORIN with cerium oxide**
- **50 keV iterations from 7×10^{10} up to 1×10^{15} p+/cm²**
- **100 keV, 500 keV, 700 keV 1×10^{13} p+/cm²**

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Proton Radiation Results**

- **IMM**

- Bare cells degraded after 1×10^{12} p+/cm² at 50 keV
 - Coated cells started degrading at 1×10^{15} p+/cm² at 50 keV
 - Coated cells maintained power retention through higher energy exposures

- **CIGS**

- Bare cells degraded with 50 keV exposure
 - Coated cells maintained power retention through all exposures

Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Thermal Cycling**

- Associate Engineering rapid thermal shock chamber

- IMM cells

- Bare

- Coated with CORIN

- CIGS cells

- Bare

- Coated with CORIN

- Coated with CORIN plus anti-reflectance

- CIGS and IMM sub-coupons with solar array boom elements were cycled at least 35 times and in some cases up to 100 times.

- Temperatures from -55 to +125 °C



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Thermal Cycling Results**

- **IMM**

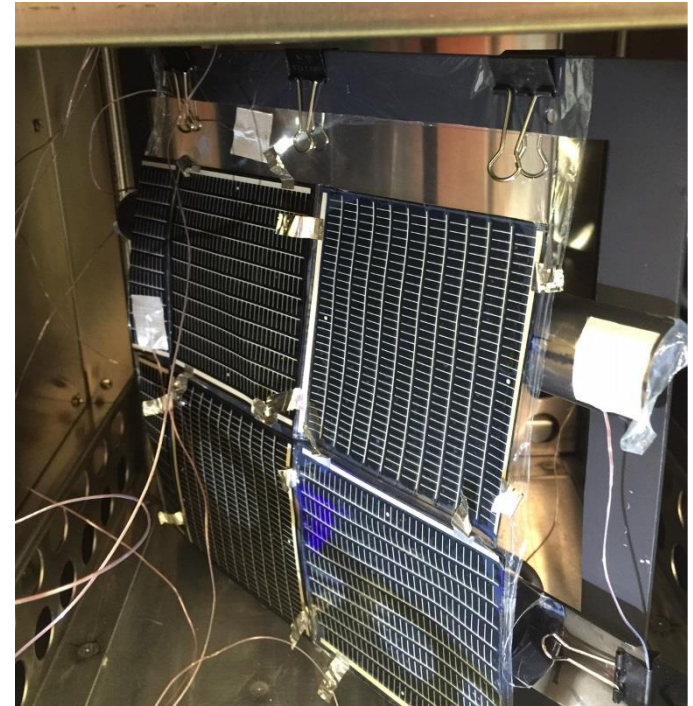
- **Some delamination of coating**

- **CIGS**

- **CORIN-coated cells performed well**
 - **AR coating delaminated**
 - **AR process has been improved but not yet tested**

- **IMM and CIGS sub-coupons with boom elements**

- **Both had one cell drop out for power loss**
 - **Test will be repeated to determine if power loss due to handling or thermal cycling**



Simulated Space Environmental Effects on Thin Film Solar Array Components



- **Summary**

- **CORIN and CORIN with cerium oxide show promise as protective coatings for both IMM and CIGS solar cells.**
- **CORIN was particularly effective in protection from AO and proton radiation damage.**
- **Optinox shows promise as a protective coating for the IMM solar cells outside of the AO environment.**

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- **Acknowledgements**

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